

# DURO-TUFF® 80-MIL MEMBRANE

**ADVANTAGES:**

Duro-Last® Duro-Tuff® 80-Mil (DT80) is an excellent choice for low-slope roof projects requiring a long lasting, energy efficient roofing membrane. A complete line of custom-fabricated accessories is available for use with DT80.

**DESCRIPTION:**

Duro-Tuff membrane incorporates a weft-inserted, knitted scrim within PVC films to provide exceptional strength and waterproofing.

**PVC Film** – Proprietary thermoplastic PVC formulation of resins, plasticizers, stabilizers, biocides, flame retardants, and U.V. absorbents.

- PVC film above weft-inserted scrim – 41 mil, nominal

**Weft-Inserted Scrim** – An 18 x 9 polyester fabric construction with weft insertion provides superior tear and puncture resistance. The polyester thread is treated to prevent wicking.

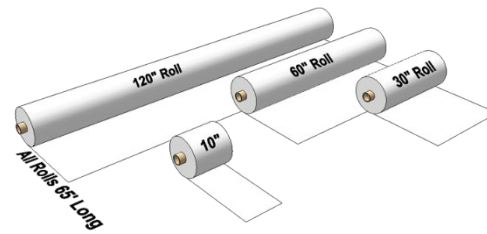
**Total Thickness** – 80 mil, nominal.

**Weight** – 0.51 lb/ft<sup>2</sup>

**Color** – Top surface: white. Bottom surface: light gray.

**R-Value** – 0.1 R (0.1 ft<sup>2</sup>·°F·hr/Btu).

**Packaging** – DT80 is supplied in the roll sizes shown below. A full pallet contains ten rolls.



ROLL DIMENSIONS		
Dimensions	Approximate Coverage	Approximate Weight
	6" Overlap <sup>1</sup>	
120 in. x 65 ft	617 ft <sup>2</sup>	335 lb
60 in. x 65 ft	292 ft <sup>2</sup>	170 lb
30 in. x 65 ft	130 ft <sup>2</sup>	85 lb
10 in. x 65 ft	Stripping	30 lb

<sup>1</sup> 6-inch overlap and use of Duro-Last Poly or Cleat Plates®.

**Overlap Line** – A line, 6 inches from one edge of the sheet, is factory-applied to the top of the sheet to assist in maintaining proper overlap between sheets.

**Seam Plate and Fastener Placement Guides** – “X”s are placed at 6-inch intervals along one edge of the sheet to assist in maintaining proper spacing between fasteners. Install fasteners so that the outside edge of the seam plate is flush with the edge of the sheet.

**“T-Lap” Patches** – A patch, with rounded corners, is required at all lap areas where 3 or more layers of membrane intersect (“T-Lap”). The minimum size of the patch is 4 x 4 inches or 4-inch diameter. Patches can be made of either DT or DL membrane of any thickness. Refer to Detail Drawing RG1066.

**CODES AND STANDARDS:**

Underwriters Laboratories (US & Canada), UL Evaluation Report (ER10128), FM Approvals, Canadian Construction Materials Centre (CCMC 14012-L), State of Florida, Miami-Dade County, Texas Department of Insurance.

**STORAGE:**

Store rolls lengthwise on pallets. Use tarps to keep rolls dry.

**ENERGY EFFICIENCY:**

White DT80 is an excellent product for complying with California Title 24, LEED® and other energy efficiency programs requiring the use of a highly reflective roof membrane.

COOL ROOF RATING COUNCIL (CRRC)							
Color	CRRC ID	Solar Reflectance		Thermal Emittance		Solar Reflective Index (SRI)	
		Initial	3-yr	Initial	3-yr	Initial	3-yr
White	0610-0008	0.85	0.73	0.89	0.88	108	90

**LEED-NC & LEED-EB Credits** – White DT80 alone can obtain 1 credit in either U.S. Green Building Council’s LEED-NC or LEED-EB programs. In combination with other design criteria the membrane may help attain other credits.

LEED CREDITS	
LEED-NC Credit Category	Duro-Last Attribute
Sustainable Sites Heat Island Reduction	Solar Reflective Index (SRI) = 108
LEED-EB Credit Category	Duro-Last Attribute
Sustainable Sites Heat Island Reduction	Solar Reflective Index (SRI) = 108

**WARRANTY:**

The following warranties are available for projects utilizing DT80. Contact Duro-Last for warranty details.

**Consequential damage coverage is not available for Duro-Tuff installations.**

AVAILABLE WARRANTIES				
Supreme	Not applicable for this product			
Ultra	15-Year NDH High Wind Warranty	20-Year NDH High Wind Warranty	25-Year NDH High Wind Warranty <sup>1</sup>	
Basic	15-Year NDH Warranty	20-Year NDH Warranty	25-Year NDH Warranty <sup>1</sup>	30-Year NDH Warranty <sup>1</sup>
Residential	15-Year Residential Material Limited Warranty		20-Year Residential Material Limited Warranty	

<sup>1</sup> Refer to the 25 and 30-Year Warranty Requirements for additional installation criteria.

**MEMBRANE ATTACHMENT:**

**Mechanically Fastened** – DT80 may be mechanically fastened to a variety of roof deck and wall materials. An appropriate slip sheet, insulation or cover board may be required. Refer to the Roll Good Mechanically Fastened Roofing System Specification for system requirements.

**Induction welded** – Induction welding may be used to attach DT80. An appropriate slip sheet, insulation or cover board may be required. Refer to the Duro-Bond® Induction Weld Roofing System Specification for system requirements.

**Adhered** – DT80 may be adhered to a variety of properly prepared roof decks, walls, cover boards and insulations. Refer to the Adhered Roofing System Specification for system requirements.

**PHYSICAL PROPERTIES:**

DT80 has been subjected to the tests required by ASTM D4434 “Standard Specification for Poly (Vinyl Chloride) Sheet Roofing” and has been classified as a Type III, internally reinforced sheet. DT80 also meets or exceeds all ASTM D4434 Type II requirements.

The results of each test are listed below. ASTM’s Overall Thickness requirements for the membrane are plus or minus 10% (nominal) of the listed Typical Value.

DT80 PHYSICAL PROPERTIES				
Physical Property	Test Method	ASTM D4434 Requirement	Result	Typical Value
Overall Thickness	ASTM D751	≥ 0.072 and ≤ 0.088 in. (≥ 72 and ≤ 88 mil)	PASS	0.080 in. (80 mil), nominal
Thickness Over Scrim	ASTM D7635	≥ 0.016 in.	PASS	0.041 in. (41 mil)
Breaking Strength <sup>1</sup>	ASTM D751 Grab Method	≥ 200 lbf./in.	PASS	481 x 341 lbf./in.
Elongation <sup>1</sup>	ASTM D751 Grab Method	≥ 15%	PASS	33% x 33%
Seam Strength	ASTM D751 Grab Method	≥ 360 lbf. (75% of Breaking Strength.)	PASS	452 lbf.
Tear Strength <sup>1</sup>	ASTM D751 Procedure B	≥ 45 lbf.	PASS	53 x 196 lbf.
Low Temp. Bend	ASTM D2136	Must Pass at -40° F.	PASS	PASS
Heat Aging	ASTM D3045	Conditioned for 56 days in oven maintained at 176° F.	PASS	PASS
Accelerated Weathering	ASTM G155	10,000 hours total test time. Irradiance level of 0.35 W/m <sup>2</sup> -340nm. Cycle: 102 minutes light, 18 minutes light + H <sub>2</sub> O spray, 63±2.5° C black panel, 30±5% RH	PASS	PASS
Dimensional Stability <sup>1</sup>	ASTM D1204	Conditioned for 6 hours in oven maintained at 176° F. Allowable change: ≤ 0.5%	PASS	-0.10% x -0.10%
Water Absorption	ASTM D570	Immersed in water at 158° F for 168 hours. Allowable weight change: ≤ 3%	PASS	0.10%
Static Puncture	ASTM D5602	≥ 33 lbf.	PASS	PASS
Dynamic Puncture	ASTM D5635	≥ 14.7 ft-lbf. (20 J)	PASS	PASS

<sup>1</sup> Typical values are shown for both machine and cross machine directions. The machine direction results are listed first.

ADDITIONAL TESTS		
Fungi Resistance	ASTM G21	No Sustained Growth or Discoloration
Moisture Vapor Transmission	ASTM E96, Proc. B, Method A	< 0.35 U.S. perms

