

NOTE: All listed PVC products are VOC compliant (≤ 2.1 lb/gal (≤ 250 g/L)).

Check state and local regulations to ensure individual compliance.

DURO-LAST® PVC MEMBRANE – NON-FLEECE

Item #	Adhesives	Coverage Rates	Packaging and Tool Notes	Mixing Required	Application Temp	
					Product	Substrate
1112-010	SB IV Adhesive (Solvent-Based) Deck and Parapet: 2-sided application	300 ft ² /Pail (27.9 m ²)	5-gallon (18.9-L) Pail Apply with 9-inch (229-mm) medium-nap roller †	Stir vigorously to achieve a homogeneous mixture	60° – 80° F (16° – 27° C)	40° F + (5° C +)
11020	Solvent-Grip® Spray Adhesive – NO EV Deck and Parapet: 2-sided application	400 ft ² /Canister (37.2 m ²)	40-lb (18.14-kg) – Pressurized REQUIRED: Hose, spray gun & 2-ft (0.61-m) extension †	Shake tank for 30 seconds	70° – 110° F (21° – 43° C)	40° F + (5° C +)
11028	Solvent-Grip Plus Spray Adhesive – EV SAFE Deck and Parapet: 2-sided application	550 ft ² /Canister (51.1 m ²)	40-lb (18.14-kg) – Pressurized REQUIRED: Hose, spray gun & 2-ft (0.61-m) extension †	Shake tank for 30 seconds	70° – 110° F (21° – 43° C)	20° F + (-7° C +)
1119T	Tab Sealer 4725 Hybrid-lap system for high pressure zones	18 in x 400 ft/Pail (457 mm x 32 m)	5-gallon (18.9-L) Pail Apply with 9-inch (229-mm) medium-nap roller †	Stir to achieve a homogeneous mixture	50° – 70° F (10° – 21° C)	40° F + (5° C +)
1111	WB II Adhesive (Water-Based) * Deck: 1-sided application Parapet: 2-sided application	700 – 900 ft ² /Pail (17.2 – 22.1 m ²) 350 – 450 ft ² /Pail (8.6 – 11 m ²)	5-gallon (18.9-L) Pail Apply with 9-inch (229-mm) medium-nap roller †	Stir vigorously to achieve a homogeneous mixture	60° – 80° F (16° – 27° C)	50° F + (10° C +)

DURO-LAST PVC MEMBRANE – FLEECE

Item #	Adhesives	Spatter Coverage Rates	Packaging and Tool Notes	Mixing Required	Application Temp	
					Product	Substrate
11055	PolySet® CRA (CR-20)	2,700 – 3,000 ft ² /set (250.8 – 278.7 m ²)	Dual set – pressurized INCLUDED: 1 hose/wand set per set	Shake set for 1 – 2 minutes	70° – 85° F (21° – 29° C)	40° – 100° F (4° – 38° C)
4109-001	PolySet CRA (CR-20) (Mini Tank)	700 – 900 ft ² /set (65 – 83.6 m ²)	Dual set – pressurized INCLUDED: 1 hose/wand set per set	Shake set for 1 – 2 minutes	70° – 85° F (21° – 29° C)	40° – 100° F (4° – 38° C)
Tank – 11057 Kit – 11058	PolySet CRA (CR-20) (17 Gal Refillable) (Tanks only, or full kit available)	11,000 ft ² /set (1,021.9 m ²)	Dual set – pressurized INCLUDED: 1 hose/wand set per set	Shake set for 1 – 2 minutes	70° – 85° F (21° – 29° C)	40° – 100° F (4° – 38° C)
1130	Millennium PG-1 Pump Grade	2,500 – 3,000 ft ² /set (232.3 – 278.7 m ²)	5-gallon (18.9 L) set (10 gal (37.9 L)) REQUIRED: CYCLONE 5/15 VS PLUS APPLICATOR †	Yes	70° – 95° F (21° – 35° C)	25° F + (-4° C +)
11077	OlyBond500® (Canister)	2,400 ft ² /set (223 m ²)	Dual set – pressurized ≈ 48 lb (21.77 kg) each INCLUDED: 6 tips, 3 tubes, & 1 hose set per set	No	60° – 85° F (16° – 29° C)	40° – 100° F (4° – 38° C)
11049	TRUFAST® Roofing Adhesive (Canister)	2,400 ft ² /set (223 m ²)	Dual set – pressurized (10 gal (37.9 L)) INCLUDED: 1 hose and wand set per set	Shake set for at least 10 seconds	70° – 85° F (21° – 29° C)	32° F + (0° C +)
11054	TRUFAST® Roofing Adhesive (15 Gal)	6,000 ft ² /set (557.4 m ²)	Dual set – pressurized (30 gal (113.6 L)) INCLUDED: 1 hose and wand set per set	Shake set for at least 10 seconds	70° – 85° F (21° – 29° C)	32° F + (0° C +)
11060	TRUFAST® Roofing Adhesive (50 Gal)	20,000 ft ² /set (1,858.1 m ²)	Dual set – pressurized (100 gal (378.5 L)) INCLUDED: 1 hose and wand set per set	Shake set for at least 10 seconds	70° – 85° F (21° – 29° C)	32° F + (0° C +)
1111	WB II Adhesive (Water-Based) * Deck and Parapet: 1-sided application	500 – 600 ft ² /pail (12.3 – 14.7 m ² /L)	5-gallon (18.9 L) pail Apply with 9-inch (229 mm) medium-nap roller †	Stir vigorously to achieve a homogeneous mixture	60° – 80° F (16° – 27° C)	50° F + (10° C +)

* – WB II Adhesive (Water Based), only eligible for 15-, 20-, and 25-year warranties. All other listed products are also eligible for a 30-year warranty.

† – Sold separately

DURO-LAST PVC ADHESIVE CLEANERS

Item #	Cleaners	Packaging and Tool Notes	Mixing Required	Shelf Life **
11021	Solvent-Grip Spray Adhesive Cleaner	15 lb (6.8 kg) – Pressurized Used only to clean Solvent-Grip & Solvent Grip Plus applicators	No	12 months

** SHELF LIFE refers to unopened containers, starting from the printed manufacture date, when following recommended storage procedures.

INSULATION, COVER BOARD, AND OTHER SUBSTRATES							
Item #	Adhesives	Coverage Rates		Packaging and Tool Notes	Mixing Required	Application Temp	
		12-inch O.C. Beads	6-inch O.C. Beads			Product	Substrate
11055	PolySet CRA (CR-20) Beads: 2-1/2 – 3-1/2 inch (64 – 89 mm)	3,300 – 3,500 ft ² /set (306.6 – 325.2 m ²)	1,650 – 1,750 ft ² /set (153.3 – 162.6 m ²)	Dual set – pressurized INCLUDED: 1 hose/wand set per set	Shake set for 1 – 2 minutes	70° – 85° F (21° – 29° C)	40° – 100° F (4° – 38° C)
4109-001	PolySet CRA (CR-20) (Mini Tanks) Beads: 2-1/2 – 3-1/2 inch (64 – 89 mm)	1,000 – 1,100 ft ² /set (92.9 – 102.2 m ²)	500 – 550 ft ² /set (46.5 – 51.1 m ²)	Dual set – pressurized INCLUDED: 1 hose/wand set per set	Shake set for 1 – 2 minutes	70° – 85° F (21° – 29° C)	40° – 100° F (4° – 38° C)
Tank – 11057 Kit – 11058	PolySet CRA (CR-20) (17 Gal Refillable) (Tanks only, or full kit available) Beads: 2-1/2 – 3-1/2 inch (64 – 89 mm)	13,000 ft ² /set (1,207.7 m ²)	6,500 ft ² /set (603.9 m ²)	Dual set – pressurized INCLUDED: 1 hose/wand set per set	Shake set for 1 – 2 minutes	70° – 85° F (21° – 29° C)	40° – 100° F (4° – 38° C)
1108	OlyBond500® (Bag-in-Box) Beads: 3/4 – 1 inch (19 – 25 mm)	1,700 – 2,000 ft ² /set (157.9 – 185.8 m ²)	850 – 1,000 ft ² /set (79 – 92.9 m ²)	5-gallon (18.9 L) set (10 gal (37.9 L)) REQUIRED: OMG PACECART †	Yes	70° F (21° C)	40° – 100° F (4° – 38° C)
1108-056	OlyBond500 (15 Gallon) Beads: 3/4 – 1 inch (19 – 25 mm)	7,500 ft ² (696.8 m ²)	3,750 ft ² (348.4 m ²)	15 gal (56.8 L) (30 gal (113.6 L)) REQUIRED: OMG PACECART †	Yes	70° F (21° C)	40° – 100° F (4° – 38° C)
11077	OlyBond500 (Canister) Beads: 3/4 – 1 inch (19 – 25 mm)	3,300 – 3,500 ft ² /set (306.6 – 325.2 m ²)	1,650 – 1,750 ft ² /set (153.3 – 162.6 m ²)	Dual set – pressurized Approx. 48 lb (21.77 kg) each INCLUDED: 6 tips, 3 tubes, & 1 hose set per set	No	70° F (21° C)	40° – 100° F (4° – 38° C)
1104	OlyBond500 (SpotShot) Beads: 3/4 – 1 inch (19 – 25 mm)	400 – 600 ft ² /case (37.2 – 55.7 m ²)	200 – 300 ft ² /case (18.6 – 27.9 m ²)	4-Cartridge Set (1.5 L/cartridge) REQUIRED: OMG SPOTSHOT APPLICATOR †	Yes	70° F (21° C)	40° – 100° F (4° – 38° C)
1104W	OlyBond500 (SpotShot) WINTER Beads: 3/4 – 1 inch (19 – 25 mm)	400 – 600 ft ² /case (37.2 – 55.7 m ²)	200 – 300 ft ² /case (18.6 – 27.9 m ²)	4-Cartridge Set (1.5 L/cartridge) REQUIRED: OMG SPOTSHOT APPLICATOR †	Yes	70° F (21° C)	0° – 65° F (-18° – 18° C)
11036	TRUFAST Roofing Adhesive (Cartridge) Beads: 3/4 – 1 inch (19 – 25 mm)	500 ft ² /set (46.5 m ²)	250 ft ² /set (23.2 m ²)	4-Cartridge Set (1.5 L/cartridge) INCLUDED: static mixing tips. REQUIRED: TRUFAST dispensing gun †	Yes	70° – 85° F (21° – 29° C)	32° F + (0° C +)
11049	TRUFAST Roofing Adhesive (Canister) Beads: 3/4 – 1 inch (19 – 25 mm)	3,200 – 3,500 ft ² /set (297.3 – 325.2 m ²)	1,600 – 1,750 ft ² /set (148.6 – 162.6 m ²)	Dual set – pressurized INCLUDED: 1 hose set per set	Yes	70° – 85° F (21° – 29° C)	32° F + (0° C +)
11054	TRUFAST Roofing Adhesive (15 Gallon) Beads: 3/4 – 1 inch (19 – 25 mm)	7,500 ft ² /set (696.8 m ²)	3,750 ft ² /set (348.4 m ²)	Dual set INCLUDED: 1 hose set per set	Yes	70° – 85° F (21° – 29° C)	32° F + (0° C +)
11060	TRUFAST Roofing Adhesive (50 Gallon) Beads: 3/4 – 1 inch (19 – 25 mm)	25,000 ft ² /set (2,322.6 m ²)	12,500 ft ² /set (1,161.3 m ²)	Dual set INCLUDED: 1 hose set per set	Yes	70° – 85° F (21° – 29° C)	32° F + (0° C +)
1117-0101	INSTA STIK™ Quik Set Beads: 3/4 – 1 inch (19 – 25 mm)	800 ft ² /tank (74.3 m ²)	400 ft ² /tank (37.2 m ²)	30 lb (13.61 kg) – pressurized REQUIRED: 1 WAND KIT FOR EVERY 3 TANKS †	No	50° – 75° F (10° – 24° C)	33° – 110° F (1° – 43° C)
1130	Millennium PG-1 Pump Set Beads: 1/2 – 3/4 inch (13 – 19 mm)	2,500 ft ² /set (232.3 m ²)	1,250 ft ² /set (116.1 m ²)	5-gallon (18.9 L) set (10 gal (37.9 L)) REQUIRED: CYCLONE 5/15 VS PLUS APPLICATOR †	Yes	70° – 95° F (21° – 35° C)	25° F + (-4° C +)
1130-015	Millennium PG-1 (15 Gallon) Beads: 1/2 – 3/4 inch (13 – 19 mm)	7,500 – 9,000 ft ² /set (696.8 – 836.1 m ²)	3,750 – 4,500 ft ² /set (348.4 – 418.1 m ²)	15-gallon (56.8 L) set (30 gal (113.6 L)) REQUIRED: CYCLONE 5/15 VS PLUS APPLICATOR †	Yes	70° – 95° F (21° – 35° C)	25° F + (-4° C +)
1105	Millennium One Step Beads: 1/4 – 1/2 inch (6 – 13 mm)	400 – 600 ft ² /case (37.2 – 55.7 m ²)	200 – 300 ft ² /case (18.6 – 27.9 m ²)	4-Cartridge Set (1.5 L/cartridge) REQUIRED: ONE STEP APPLICATOR †	Yes	65° – 85° F (18° – 29° C)	65° – 85° F (18° – 29° C)

† Sold separately

DURO-TECH™ TPO MEMBRANE – NON-FLEECE

Item #	Adhesives	Spatter Coverage Rates	Packaging & Tool Notes	Mixing Required	Application Temp	
					Product	Substrate
1112T	TECH-Bond™ TPO Bonding Adhesive	225 – 300 ft ² (20.9 – 27.9 m ²)	5-gallon (18.9-L) pail Apply with 9-inch (229-mm) medium-nap roller †	Stir vigorously to achieve a homogeneous mixture	60° – 80° F (16° – 27° C)	40° F + (5° C +)
1112-010T	TECH-Bond TPO LVOC Bonding Adhesive	225 – 300 ft ² (20.9 – 27.9 m ²)	5-gallon (18.9-L) pail Apply with 9-inch (229-mm) medium-nap roller †	Stir vigorously to achieve a homogeneous mixture	60° – 80° F (16° – 27° C)	40° F + (5° C +)
11028T	TECH-Bond TPO Spray Adhesive	1,000 ft ² (92.9 m ²)	40-lb (18.14-kg) – Pressurized REQUIRED: Hose, spray gun & 2-ft (0.6-m) extension †	Shake tank for 30 seconds	70° – 90° F (21° – 32° C)	40° F + (5° C +)

DURO-TECH TPO TAPE PRIMER

Item #	Adhesives	Coverage Rates	Packaging & Tool Notes	Mixing Required	Application Temp	
					Product	Substrate
11221T	Millennium 240 LVOC TPO Primer	3 in. x 800 ft (76 mm x 243.8 m)	Qty. 6 – 1-gal (3.8 L) per case	Stir to achieve a homogeneous mixture. Stir every 15 min during use.	40° – 90° F (4° – 32° C)	Ambient: 0° – 110° F (-18° – 43° C)

DURO-TECH TPO ADHESIVE CLEANERS

Item #	Cleaners	Packaging & Tool Notes	Mixing Required	Shelf Life **
11021T	TECH-Bond TPO Spray Adhesive Cleaner	15 lb (6.8 kg) – Pressurized Use only to clean TECH-Bond TPO Spray Adhesive	No	12 months