

BYLLOC

Anaerobic Adhesives

one-component systems

solvent free

easy to apply

quick setting

chemical resistant

vibration proof

room temperatur curing

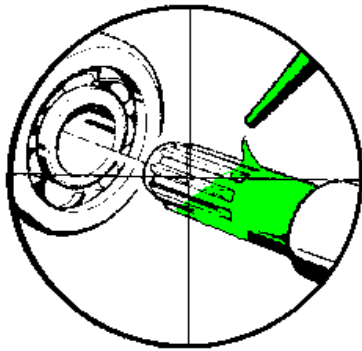
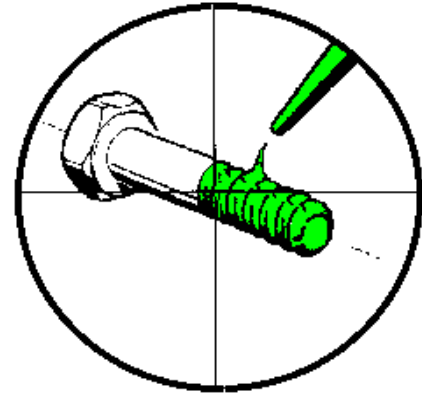
Threadlocking: Screws, nuts, bolts

Types:

Bylloc 201
low viscosity
medium strength

Bylloc 202
medium viscosity
medium strength

Bylloc 300
penetrating
high strength



Retaining: Bearing, shafts, pulleys, sleeves, bushes, cylindrical parts

Types:

Bylloc 301
low viscosity
high strength

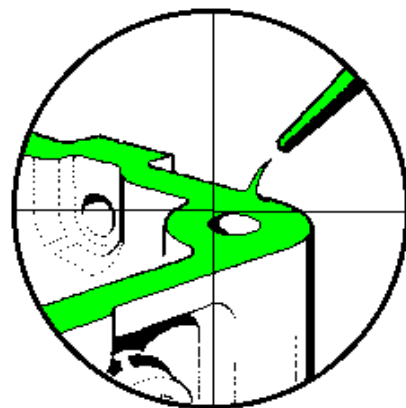
Bylloc 302
medium viscosity
high strength

Sealing: Flanges, pipes, joints and die cast elements

Types:

Bylloc 406
medium viscosity
high pressure sealant

Bylloc 407
thixo
low pressure sealant



Bylloc Typ	Colour	Viscosity	Max. Gap	Torque Strength [Nm]
101	purple	150	0,15	4 – 7
102	purple	500	0,30	4 – 7
201	yellow	150	0,15	10 – 15
202	blue	500	0,30	10 – 15
300	green	15	0,10	20 - 25
301	green	150	0,15	20 – 25
302	green	500	0,30	20 – 25
406	brown	500	0,30	10 – 15
407	white	thixo	0,40	5 – 10

Application

Surfaces to be bonded must be dry and free of fat, grease and dust. Do not clean with petroleum-based solvent: Will leave a film on the surface. Apply enough Bylloc to fill all space between parts, twist during assembly to spread adhesive. For slipfits, wet both surfaces thoroughly.

Allow time for curing. Most Bylloc types need 5 min to provide handling strength.

Precautions

Although Bylloc anaerobics are physiologically harmless, due to possible allergies avoid excessive skin contact.

Should this occur remove with soapy water and use a protective cream.

Shelf life

1 year in a cool, dry and dark place.

Containers

50 g, 250 g, 5 kgs